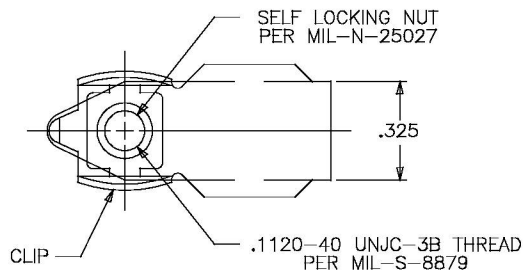
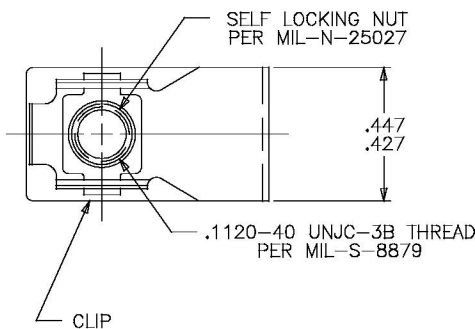
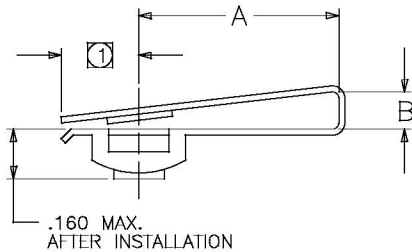
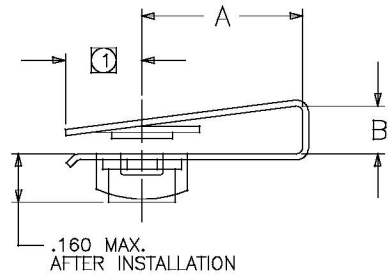


13040005-()-()



FOR -3-6 AND -5-6 ASSEMBLIES
SEE ALTERNATE CONFIGURATION

ALTERNATE CONFIGURATION FOR
-3-6 AND -5-6 ASSEMBLIES

FIRST DASH NO.	A ±.010	EDGE DISTANCE MAX.	SECOND DASH NO.	B MIN.	PANEL THICKNESS RANGE
-1	.275	.250	-1	.060	.020-.060
-2	.405	.375	-2	.125	.060-.125
-3	.510	.38-.50	-3	.160	.020-.160
-4	.530	.38-.50	-4	.187	.125-.187
-5	.660	.50-.62	-5	.250	.187-.250
			-6	.125	.020-.125
			-7	.160	.090-.160
			-8	.250	.160-.250

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. .200 MAX. FOR PARTS WITH "A" DIM. .275 OR .405.
.250 MAX. FOR PARTS WITH "A" DIM. .510, .530 OR .660.
2. MATERIAL:
2.1. CLIP: 17-7PH CRES PER AMS5528, COND. TH1050.
2.2. NUT: A286 CRES PER AMS5525, HEAT TREATED.
3. FINISH:
3.1. CLIP: PASSIVATED PER QQ-P-35.
3.2. NUT: PASSIVATED PER QQ-P-35. DRY FILM LUBRICANT PER MIL-L-46010 TYPE I, OR EQUIVALENT.
4. INSTALLATION HOLE SIZE: .190-.229 DIAMETER.
5. PART CALLOUT EXAMPLE:
1 3 0 4 0 0 5 - 2 - 1
SECOND DASH NUMBER PANEL THICKNESS (SEE TABLE).
FIRST DASH NUMBER = "A" DIM. .405 (SEE TABLE).
BASIC PART NUMBER.

ISSUE	DESCRIPTION	DATE
REVISION	9213-013	

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: F.D. 11-25-92	DATE
	MATERIAL: NOTED	CHECKED BY:	DATE
	HEAT TREAT: NOTED	APPROVED BY:	DATE
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY:	DATE
		MFG. ACCEPT:	DATE
		THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
		TITLE: NUT ASSY.- CLIP-ON TYPE 4-40 SIZE STAINLESS STEEL	
		CODE IDENT. NO. 60119	SIZE B
		DRAWING NUMBER: 13040005-()-()	
		SCALE NONE	SALES
		SHEET 1 OF 1	