



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL PER ASTM-A-684 OR ASTM-A-682.
 - 1.2. NUT: A286 CRES PER AMS5731, AMS5732, AMS5734 OR AMS5737.
2. HEAT TREAT:
 - 2.1. CLIP: Rc 48 MINIMUM.
 - 2.2. NUT: 140 K.S.I. MINIMUM.
3. FINISH:
 - 3.1. CLIP: SILVER PLATED PER AMS2410.
 - 3.2. NUT: SILVER PLATED PER AMS2410.
4. APPLICATION:
 - 4.1. EDGE DISTANCE: .160 MAXIMUM.
 - 4.2. PANEL THICK RANGE: .052-.072.
 - 4.3. INSTALLATION HOLE: .125 DIA. MINIMUM.
5. LOCKING TORQUE PER MIL-N-25027.

B	ECN • 4071	9-20-91
A	ECN • 4067	9-13-91
ISSUE	DESCRIPTION	DATE
REVISIONS		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTIONS ANGLES		DRAWN BY: F. D. DATE: 9-12-91		THE MONADNOCK CO. CITY OF INDUSTRY, CALIF.	
MATERIAL: .010		CHECKED BY: DATE: 9-12-91		TITLE: NUT ASSY. - CLIP ON 4-40 SIZE	
HEAT TREAT: NOTED		APPROVED BY: DATE: 9-12-91		CODE IDENT. NO. 60119	
FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE: 9-14-91		SIZE B	
		APPROVED BY: DATE: 9-14-91		DRAWING NO. 13040003	
				SCALE: NONE	
				SALES	
				SHEET 1 OF 1	