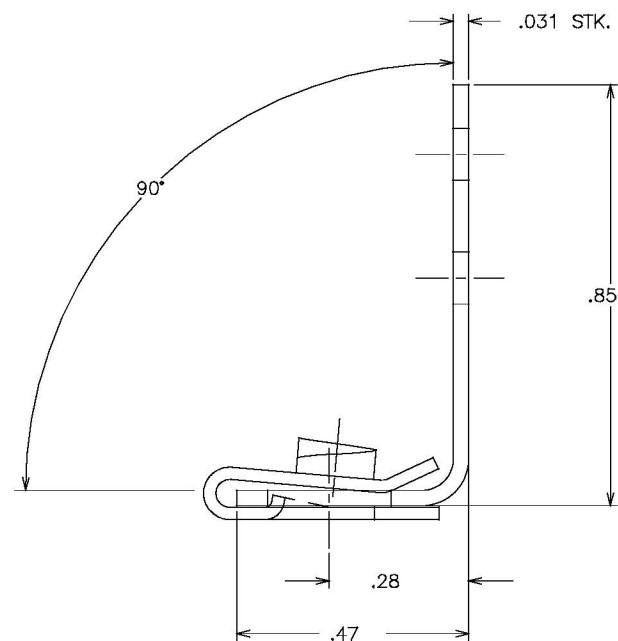
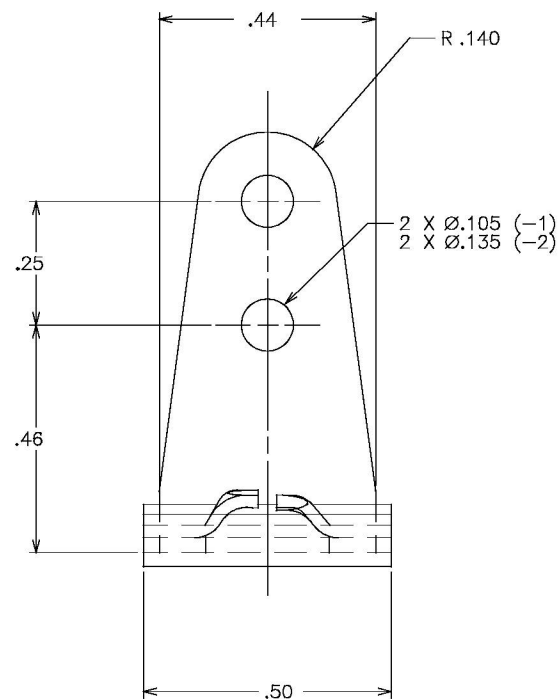


130345-()



-1 NUTPLATE
-2 NUTPLATE


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 1074/1075 CARBON STEEL PER ASTM-A-684
ASTM-A-684M, ASTM-A-682.
2. FINISH: ZINC ELECTROPLATE PER ASTM B 633, TYPE III, CLASS SC3.
HYDROGEN EMBRITTLEMENT RELIEF BAKE ALL PARTS FOR 23 HOURS
MINIMUM AT 375°F 25°F WITHIN 3 HOURS OF PLATING.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. THREAD SIZE (SCREW SIZE) = 6Z.

ISSUE	DESCRIPTION	DATE
REVISION	0118-004	

REPRODUCTION OF THIS DRAWING OR MANUFACTURE
OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT
WRITTEN PERMISSION OF THE MONADNOCK COMPANY
IS PROHIBITED.

NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.015 ±2°	DRAWN BY: TSC 5-11-01	DATE:	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA
	CHECKED BY: CKT 5/14/01	DATE:	
	APPROVED BY: CKT 5/14/01	DATE:	
	APPROVED BY: J.F. 5/14/01	DATE:	
MATERIAL: NOTED	MFG. ACCEPTS: R.P. 5/17/01	DATE:	TITLE: NUTPLATE, SELF LOCKING, ANGLE BRACKET
HEAT TREAT: HRC 39-43			
FINAL PROTECTIVE FINISH: NOTED			CODE INDET. NO. 60119
			SIZE B
			DRAWING NUMBER: 130345-()
			SCALE: NONE
			SALES
			SHEET 1 OF 1