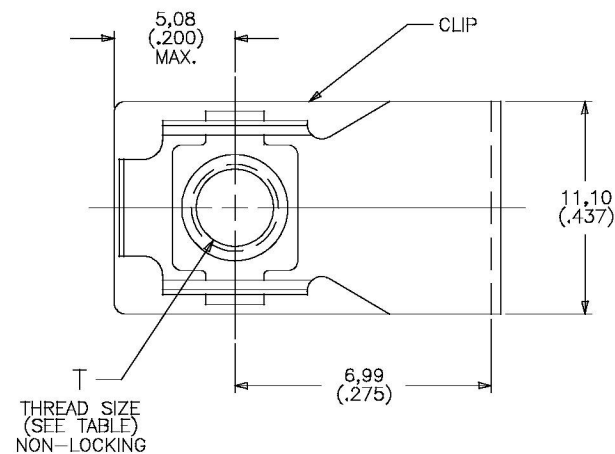
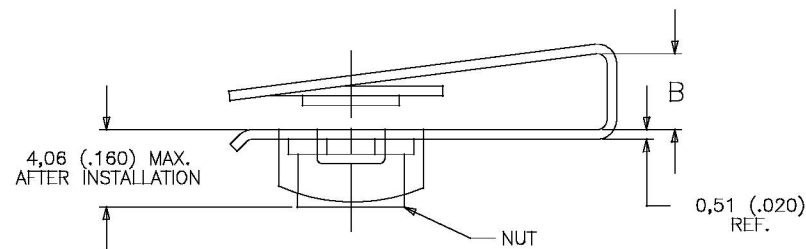




| FIRST DASH NUMBER | T<br>THREAD | EDGE DISTANCE MAX. | INSTALLATION HOLE DIA.       | APPROX. WEIGHT<br>Kg(LBS.)/100<br>PIECES |
|-------------------|-------------|--------------------|------------------------------|------------------------------------------|
| M3                | M3 X 0,5    | 6,35<br>(.250)     | 4,83 – 5,82<br>(.190 – .229) | .127<br>(.280)                           |
| M4                | M4 X 0,7    | 6,35<br>(.250)     | 4,83 – 5,82<br>(.190 – .229) | .132<br>(.291)                           |
| M5                | M5 X 0,8    | 6,35<br>(.250)     | 5,54 – 6,63<br>(.218 – .261) | .132<br>(.291)                           |

| SECOND DASH NUMBER | PANEL THICKNESS RANGE        | B<br>MIN.      |
|--------------------|------------------------------|----------------|
| -1                 | 0,51 – 1,52<br>(.020 – .060) | 1,52<br>(.060) |
| -2                 | 1,52 – 3,18<br>(.060 – .125) | 3,18<br>(.125) |
| -3                 | 3,18 – 4,75<br>(.125 – .187) | 4,75<br>(.187) |
| -4                 | 4,75 – 6,35<br>(.187 – .250) | 6,35<br>(.250) |

130320-( )-( )

## NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
  - 1.1. CLIP: CARBON STEEL, HEAT TREATED.
  - 1.2. NUT: CARBON STEEL, HEAT TREATED.
2. FINISH:
  - 2.1. CLIP: CADMIUM PLATED PER QQ-P-416, TYPE II, CLASS 2.
  - 2.2. NUT: CADMIUM PLATED PER QQ-P-416, TYPE II, CLASS 2.
3. DIMENSIONS ARE IN MILLIMETERS (INCHES):
 

|            |        |   |              |
|------------|--------|---|--------------|
| TOLERANCE: | .XX    | = | ±0,25 (.010) |
|            | ANGLES | = | ±2°          |

## 4. PART NUMBER EXAMPLE:

1 3 0 3 2 0 - ( ) - ( )

PANEL THICKNESS.

THREAD SIZE.

BASIC PART NUMBER.

|         |             |          |
|---------|-------------|----------|
| ISSUE   | DESCRIPTION | DATE     |
| 130320M | REVISION    | 9313-026 |

|                           |                                                                                                         |                           |                  |                                                                                                                                                    |           |                                   |
|---------------------------|---------------------------------------------------------------------------------------------------------|---------------------------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------------------------------|
| NEXT ASSEMBLY<br>END ITEM | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES. TOLERANCES<br>DECIMALS FRACTION ANGLES<br>NOTED | DRAWN BY:<br>F.D.         | DATE<br>10-5-93  |  <b>THE MONADNOCK COMPANY</b><br>CITY OF INDUSTRY, CALIFORNIA |           |                                   |
|                           | MATERIAL:<br>NOTED                                                                                      | CHECKED BY:<br>R.A.D.     | DATE<br>10-6-93  |                                                                                                                                                    |           |                                   |
|                           | HEAT TREAT:<br>NOTED                                                                                    | APPROVED BY:<br>C. TANAKA | DATE<br>10-11-93 | <b>TITLE:</b><br>CLIP NUT ASSEMBLY,<br>M3, M4, & M5 SIZES,<br>NON-LOCKING                                                                          |           |                                   |
|                           | FINAL PROTECTIVE FINISH:<br>NOTED                                                                       | APPROVED BY:<br>J. ADAMS  | DATE<br>11-1-93  |                                                                                                                                                    |           |                                   |
|                           |                                                                                                         | MFG. ACCEPT:              | DATE<br>10-23-93 | CODE IDENT. NO.<br>60119                                                                                                                           | SIZE<br>B | DRAWING NUMBER:<br>130320-( )-( ) |
|                           |                                                                                                         |                           |                  | SCALE: NONE                                                                                                                                        | SALES     | SHEET 1 OF 1                      |