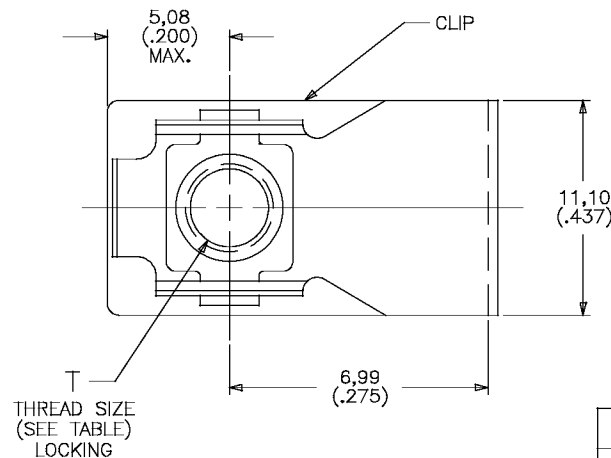
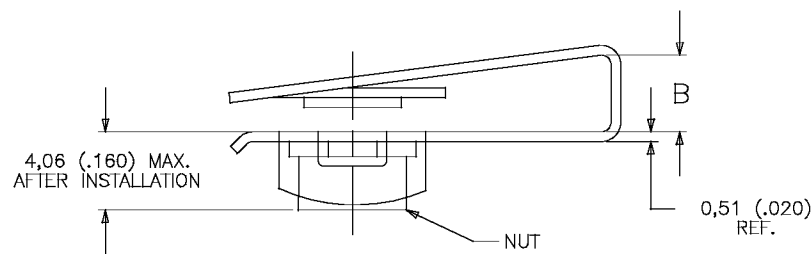


130308-()-()

FIRST DASH NUMBER	T THREAD	EDGE DISTANCE MAX.	INSTALLATION HOLE DIA.	APPROX. WEIGHT Kg(LBS.)/100 PIECES
M3	M3 X 0,5	6,35 (.250)	4,83 – 5,82 (.190 – .229)	.127 (.280)
M4	M4 X 0,7	6,35 (.250)	4,83 – 5,82 (.190 – .229)	.132 (.291)
M5	M5 X 0,8	6,35 (.250)	5,54 – 6,63 (.218 – .261)	.132 (.291)

SECOND DASH NUMBER	PANEL THICKNESS RANGE	B MIN.
-1	0,51 – 1,52 (.020 – .060)	1,52 (.060)
-2	1,52 – 3,18 (.060 – .125)	3,18 (.125)
-3	3,18 – 4,75 (.125 – .187)	4,75 (.187)
-4	4,75 – 6,35 (.187 – .250)	6,35 (.250)

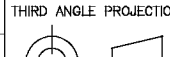


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: CARBON STEEL, HEAT TREATED.
 - 1.2. NUT: CARBON STEEL, HEAT TREATED.
- (B) 2. FINISH:
 - 2.1. CLIP: NO SUFFIX = CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2
 SUFFIX 'ZW' = ZINC PLATE PER ASTM-B-633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY)
 - 2.2. NUT: NO SUFFIX = CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2
 SUFFIX 'ZW' = ZINC PLATE PER ASTM-B-633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY)
 AND DRY FILM LUBRICANT PER MIL-L-46010, TYPE I.
 FULL COVERAGE ON THREADS, OTHER SURFACES OPTIONAL
3. DIMENSIONS ARE IN MILLIMETERS (INCHES):
 TOLERANCE: .XX = ±0,25 (.010)
 ANGLES = ±2°
4. SELF-LOCKING FEATURE PER MIL-N-25027.
5. PART NUMBER EXAMPLE:
 1 3 0 3 0 8 - () - () - ()
 FINISH CODE. (B)
 NO SUFFIX=CADMIUM PLATE.
 "ZW" SUFFIX= ZINC PLATE.
 PANEL THICKNESS.
 THREAD SIZE.
 BASIC PART NUMBER.

B	ECN 9122	11/3/09
A	ECN 4444	3/1/93
ISSUE	ECN NUMBER	DATE
PROJECT No.		130308M

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LIISI AEROSPACE MONADNOCK IS PROHIBITED

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION			MATERIAL OR NOTES			
NEXT ASSEMBLY		DIMENSIONING AND TOLERANCING PER ANSI Y14.5M. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES NOTED - NOTED		IBM #	lisii AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA				
		MATERIAL:	NOTED	DRAWN BY:	DATE	TITLE: CLIP NUT ASSEMBLY M3, M4, & M5 SIZES LOCKING			
				F.D.	2/4/92				
				ENG. APPROVAL:	DATE				
THIRD ANGLE PROJECTION		HEAT TREAT:	NOTED	C.TANAKA	2/20/92	CODE IDENT. NO.		SIZE	DRAWING NUMBER:
				QUAL. ACCEPT.:	DATE	60119		A	130308-()-()
		FINAL PROTECTIVE FINISH:	NOTED	MFG. ACCEPT.:	DATE	SCALE: NONE		SALES	SHEET 1 OF 1
				R.PAUL	3/3/92				

liisi AEROSPACE THE MONADNOCK COMPANY
 18301 E. ARENTH AVE.
 CITY OF INDUSTRY, CALIFORNIA

TITLE: CLIP NUT ASSEMBLY
 M3, M4, & M5 SIZES
 LOCKING