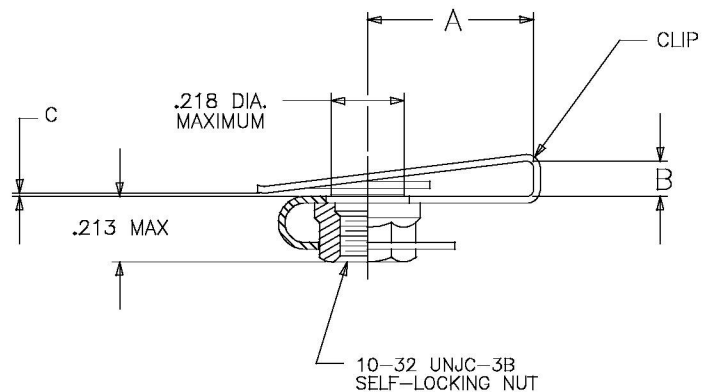
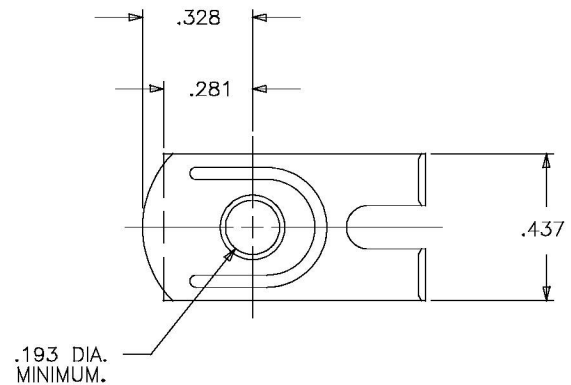




| PART NUMBER | A    | B MIN | C MIN | SHEET THICKNESS | NOMINAL EDGE MARGIN |
|-------------|------|-------|-------|-----------------|---------------------|
| 130050      | .515 | .095  | .020  | .020-.090       | .350-.500           |
| 130051      | .665 | .095  | .020  | .020-.090       | .510-.650           |
| 130052      | .665 | .155  | .020  | .091-.150       | .510-.650           |
| 130053      | .515 | .155  | .020  | .091-.150       | .350-.500           |

130050-130053

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL
  - 1.1. CLIP: BERYLLIUM COPPER, .020 THICK
  - 1.2. NUT: A286 CRES
2. HEAT TREAT
  - 2.1. CLIP: 180 KSI MINIMUM
  - 2.2. NUT: Rc38 MINIMUM
3. FINISH
  - 3.1. CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. BAKE FOR 23 HOURS AT 375°F WITHIN 4 AFTER PLATE. SUFFIX 'W' INDICATES CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 2
  - 3.2. NUT: MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.
4. CLIP TO BE INSTALLED INTO .219-.261 DIA. HOLE.
5. NUT LOCKING FEATURE PER MIL-DTL-25027.
6. PART NUMBER EXAMPLE:

130050( )

SUFFIX 'W' INDICATES CADMIUM PLATE, TYPE I, CLASS 2  
BASIC PART NUMBER (SEE TABLE)

|          |             |         |
|----------|-------------|---------|
| D        | ECN # 6558  | 8-17-99 |
| C        | ECN # 3943  | 3-22-91 |
| ISSUE    | DESCRIPTION | DATE    |
| REVISION |             |         |

|                               |                                                                                                         |  |                            |                  |                                                                                                                                             |              |                                  |
|-------------------------------|---------------------------------------------------------------------------------------------------------|--|----------------------------|------------------|---------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------|
| NEXT ASSEMBLY<br><br>END ITEM | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES. TOLERANCES<br>DECIMALS FRACTION ANGLES<br>±.010 |  | DRAWN BY:<br>M.W.          | DATE:<br>4-15-77 |  THE MONADNOCK COMPANY<br>CITY OF INDUSTRY, CALIFORNIA |              |                                  |
|                               | MATERIAL:<br><br>NOTED                                                                                  |  | CHECKED BY:<br>G.P.F.      | DATE:<br>4-16-88 |                                                                                                                                             |              |                                  |
|                               | HEAT TREAT:<br><br>NOTED                                                                                |  | APPROVED BY:<br><br>G.P.F. | DATE:            | TITLE:<br><br>CLIP NUT ASSEMBLY,<br>10-32 SIZE                                                                                              |              |                                  |
|                               | FINAL PROTECTIVE FINISH:<br><br>NOTED                                                                   |  | APPROVED BY:<br><br>DATE:  | DATE:            |                                                                                                                                             |              |                                  |
|                               |                                                                                                         |  | MFG. ACCEPT:               | DATE:            | CODE INVENT. NO.<br>60119                                                                                                                   | SIZE<br>B    | DRAWING NUMBER:<br>130050-130053 |
|                               |                                                                                                         |  | SCALE: NONE                |                  | SALES                                                                                                                                       | SHEET 1 OF 1 |                                  |