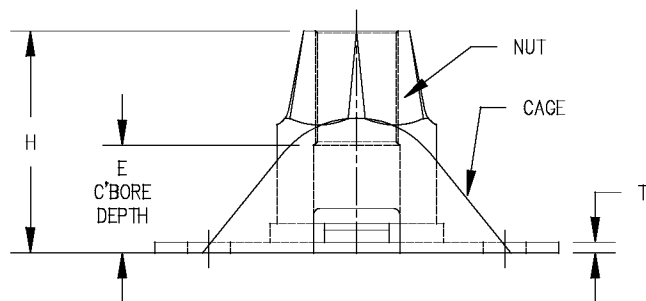
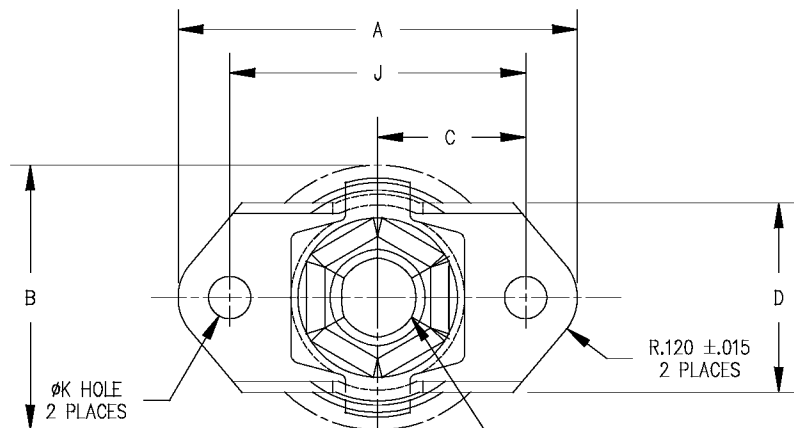


122011-()



NOTES (UNLESS OTHERWISE SPECIFIED) :

- MATERIAL :
NUT A286 CRES PER AMS5731 OR AMS5732 OR AMS5737
CAGE 17-7PH STAINLES STEEL PER AMS5528 OR AMS5529
- HEAT TREAT :
NUT 160 KSI PER AMS-H-6875 OR AMS2759
CAGE CONDITION TH1050 PER AMS-H-6875 OR AMS2759
- FINISH :
NUT SILVER PLATE PER AMS2410
CAGE PASSIVATED PER AMS-QQ-P-35.
- LUBRICANT :
NUT DRY FILM LUBRICANT PER AS5272 ANTISEIZE COMPOUND PER MIL-PRF-907 TO INTERNAL THREAD ONLY NUT AFTER DRY FILM LUBE.
- THE NUT SHALL FLOAT .020 MINIMUM RADIALLY FROM CAGE CENTERLINE IN ALL DIRECTIONS WITHIN A MAX ENVELOPE B AS SPECIFIED IN THE TABLE
- THE -4 NUT SHALL TILT 4° MINIMUM FROM THE VERTICAL CENTERLINE IN ALL DIRECTIONS..
- BURRS, SLIVERS AND/OR SHARP EDGES NOT PERMITTED.
- SPECIFICATION :
REQUIREMENTS OF M250
- PARTS SHALL BE PERMANENTLY AND LEGIBLY MARKED WITH MONADNOCK LOGO.
- PART CALLOUT EXP :

1 2 2 0 1 1 - 4
 .2500-28 UNF-3B
 2 LEAD THREAD
 BASIC PART NUMBER

DASH NUMBER	THREAD SIZE	A MAX	B MAX	C REF	D ±.015	E MIN	H ±.020	J ± .002	K +.010 -.000	T ±.005	AXIAL STRENGTH LBS MIN.
-4	.2500-28 UNF-3B	.959	.615	.344	.440	.200	.516	.687	.098	.025	2845
-5	.3125-24 UNF-3B	1.150	.710	.438	.560	.160	.535	.875	.125	.030	4600
-6	.3750-24 UNF-3B	1.150	.800	.438	.630	.160	.610	.875	.125	.030	7360

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY	END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ±.010 - ±5°	IBM #	lsiaerospacethe monadnock company 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA
		MATERIAL:	NOTED	TITLE: NUT PLATE FLOATING, TWO LUG A286
PREVIOUS ASSEMBLY		HEAT TREAT:	NOTED	QUAL. ACCEPT.: DATE BG 04/25/05
		FINAL PROTECTIVE FINISH:	NOTED	MFG. ACCEPT.: DATE MR 03/28/05
				CODE IDENT. NO. SIZE DRAWING NUMBER: 60119 B 122011-()
				SALES SHEET 1 OF 1

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ISSUE	ECN NUMBER	DATE
PROJECT No.	0512-002	

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