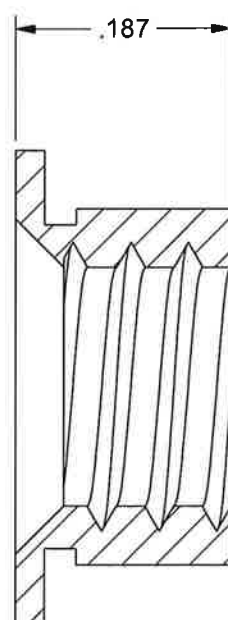
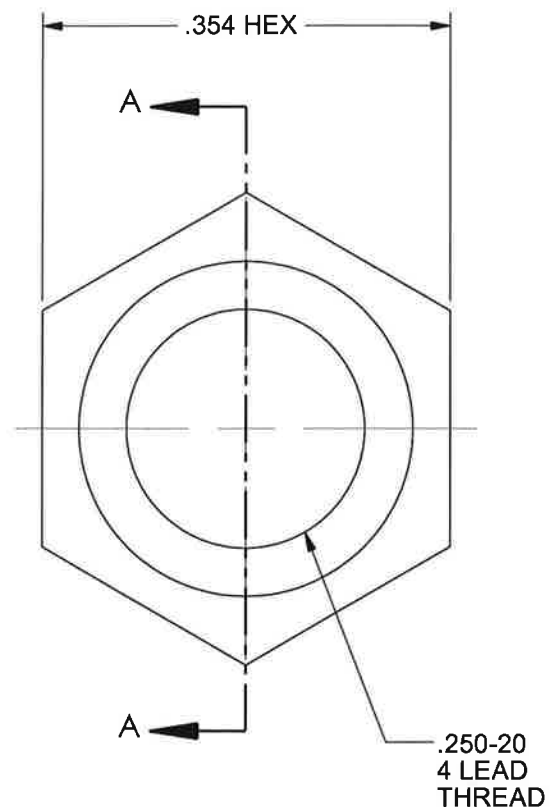


1000015



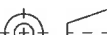
SECTION A-A
SCALE 6 : 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 416 SERIES CRES PER AMS5610, ASTM-A-581, OR ASTM-A-582.
2. FINISH: PASSIVATED PER AMS2700, TYPE 2
3. INSTALLATION DATA: HOLE : .313-.316

C	JC	ECN 10092	3/29/13
B	TSC	ECN 8409	12/29/05
REV.	BY	ECN NUMBER	DATE

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT THE WRITTEN PERMISSION OF LISI AEROSPACE - THE MONADNOCK COMPANY IS PROHIBITED.

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 - -		IBM NUMBER: N/A		lisi THE MONADNOCK COMPANY 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA TITLE: NUT, 4 LEAD, .250-20					
	MATERIAL SEE NOTE 1		PROJECT NUMBER: N/A							
	THIRD ANGLE PROJECTION 	HEAT TREAT AMS2759/3 160 KSI MIN. (HRC 36 MIN.)		DRAWN BY: DATE RAD 7/20/95		CODE IDENT. NO. 60119		SIZE A	DRAWING NUMBER 1000015	
		FINAL PROTECTIVE FINISH: SEE NOTE 2		APPROVED BY: DATE CT 3/24/97		SCALE: NONE		SALES		SHEET 1 OF 1

PREPARED BY	JC	DATE 3/29/13	lisi AEROSPACE THE MONADNOCK COMPANY 18301 EAST ARENTH AVE. CITY OF INDUSTRY, CA 91748 (626) 964-6581 ENGINEERING CHANGE NOTICE ECN RELEASE DATE 4/5/2013	SALES ☒	MFG ☐	PCD ☐	ECN# 10092			
ENGINEERING		4/4/13		DRAWING/ PCD NUMBER SEE BELOW			DWG REV SEE BELOW			
QUALITY ASSURANCE		4/4/13		TITLE SEE BELOW						
MANUFACTURING		4/14/13		ECR # 2553	AFFECTED	EXISTING	NEW	TASK OWNER		
MFG ENGINEERING		4/4/13			RAW MATERIAL	☐	☐	N/A		
PLANNING		4/4/13		ECO # —	TOOLS	☐	☐	N/A		
TOOLING			GAGES		☐	☐	N/A			
SALES			COST		☐	☐	N/A			
PURCHASING			ROUTER		☐	☐	N/A			
CUSTOMER / OTHER			INSPECTION SHEET		☒	☐	QA			
DESCRIPTION OF CHANGE(S) (ATTACH DATA AS REQ'D) REVISD SALES DRAWING AS FOLLOWS: * 1000013 REV.A CLIP-ON, STRIKER PLATE * 1000015 REV.C NUT, 4 LEAD, .250-20 * 1000034 REV.A EYELET, 100°, CRES, TYPE 3 * 1000035 REV.A EYELET, CRES, TYPE 4 * 1000037 (-) REV.B CAPTIVE SCREW DELETE FOR FINISH VERIFICATION PER R. THORNTON 4/4/13 1) REDRAWN MICROSTATION DRAWING TO SOLIDWORKS.			X-REF		☐	☐	N/A			
			PCD		☐	☐	N/A			
			OTHER: _____		☐	☐				
			CLASSIFICATION OF CHANGE							
			☐ (A) CLASS 1 CUSTOMER APPROVAL REQUIRED ☐ (B) CLASS 2 INTERNAL ENGINEERING CHANGE ☒ (C) CLASS 3 DOCUMENTATION UPDATE (NO DESIGN IMPACT) ☐ (D) CLASS 4 NEW PART NUMBER RELEASE ☐ (E) CLASS 5 OTHER REQUIREMENTS							
			EFFECTIVE DATE OF CHANGE 4/5/2013							
			DISPOSITION PURCHASED PARTS							
			PURCHASE PART	OPEN PO	IN STOCK					
			N/A							
			DISPOSITION MANUFACTURED PARTS							
			MFG PART	OPEN MO	IN WIP	IN STOCK				
			N/A							
			REASON FOR CHANGE(S) TO PHASE OUT ALL MICROSTATION DRAWINGS AND CONVERT TO THE CURRENT CAD FORMAT (SOLIDWORKS).			ENG DISPOSITION OF IN PROCESS / FINISHED PARTS				
						☒ NO DESIGN IMPACT (PHASE IN) ☐ DESIGN IMPACTED (PART MUST COMPLY)				