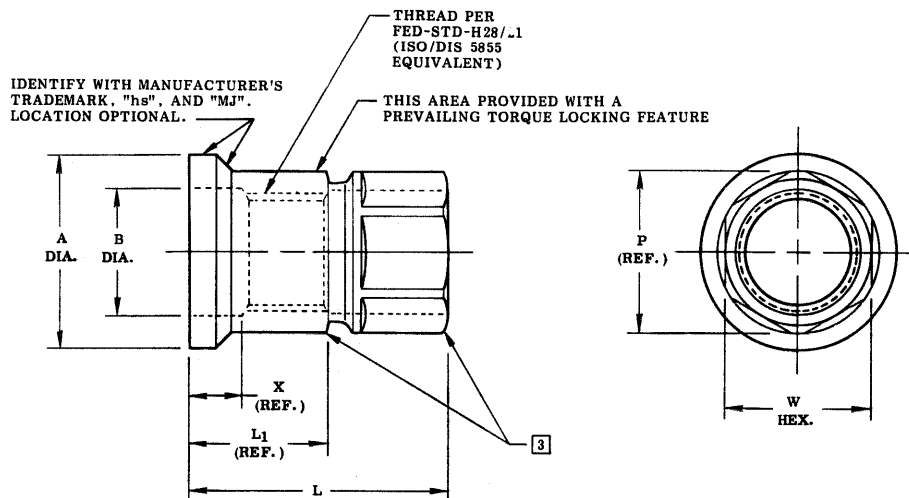


[illegible]

NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum after thread lock.
2. Dimensions apply after finish.
3. Burrs from cutoff process and cutting torque-off groove allowed.

MATERIAL: Waspaloy high temperature alloy per AMS5709.

FINISH: HSTMJ 1090-() = Silver plate per AMS2410 and cetyl alcohol lube per Hi-Shear Spec. 305.

SPECIFICATION: Hi-Lite Product Specification M381, except thread as noted.

CODE: Dash number indicates nominal thread size in 1mm.

EXAMPLE: HSTMJ 1090-08 = MJ8 x 1.0 Hi-Lite ST collar.

U.S. Patents 4,326,825 and 4,485,510. Other U.S. and foreign patents pending. "Hi-Lite" is a registered trademark, and "Hi-Lite ST" is a trademark of Hi-Shear Corporation.

	DATE	BY	TITLE HI-LITE[®] ST[™] COLLAR (MJ METRIC SERIES) WASPALLOY HIGH TEMPERATURE ALLOY 1mm GRIP VARIATION – SHEAR APPLICATION FOR USE ON STANDARD AND 0.5mm OVERSIZE HI-LITE ST PINS	DRAWING NUMBER HSTMJ1090
DRAWN	10-26-88	D. P. S.		
APPROVED	10-26-88	<i>N. A. P.</i>		
2 REVISION	10-9-89	D. P. S.		