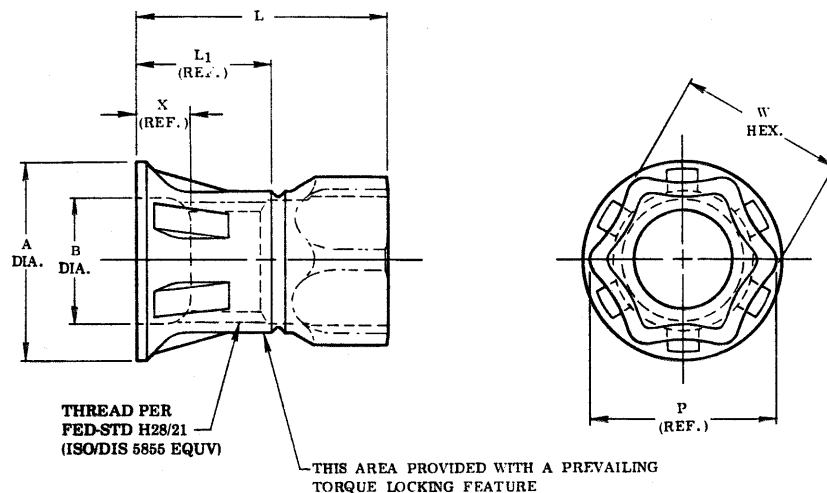


[illegible]

NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum.
2. Dimensions apply after finish.
3. Use HSTMJ3000 for oversize replacement.

MATERIAL: A-286 high temperature alloy per AMS5731, AMS5734, AMS5736, or AMS5737.

FINISH: HSTMJ1000-() = Solid film lubricant.
HSTMJ100AU-() = Solid film lubricant per Electrofilm XSF-104.

SPECIFICATION: Hi-Lite Product Specification M381.

CODE: Dash number indicates nominal thread size in 1 mm.
See "Finish" note for explanation of code letters.

EXAMPLE: HSTMJ1000-08 = M8 x 1.0 Hi-Lite ST/Six-Wing collar.

U.S. Patents 4,326,825; 3,295,572 and D-206,402. Other U.S. and foreign patents pending. "Hi-Lite" and "Six-Wing" are registered trademarks, and "Hi-Lite ST" is a trademark of Hi-Shear Corporation.

	DATE	BY	TITLE	DRAWING NUMBER
DRAWN	3-8-88	Dept. 104	HI-LITE [®] ST ^{T.M.} /SIX-WING [®] COLLAR (MJ Metric Series)	HSTMJ1000
APPROVED	<i>[Signature]</i>	<i>[Signature]</i>	A-286 HIGH TEMPERATURE ALLOY 1 mm GRIP VARIATION — SHEAR APPLICATION FOR USE ON STANDARD AND 0.5 mm OVERSIZE HI-LITE ST PINS	
REVISION				