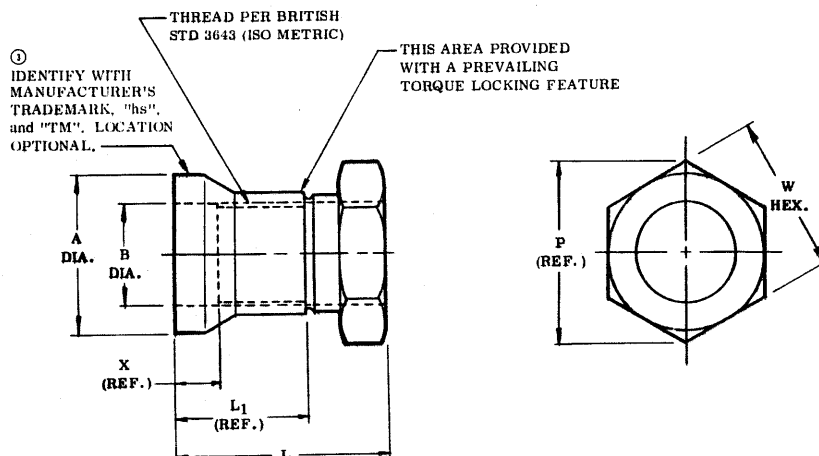


[illegible]

NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum after thread lock.

2. Dimensions apply after finish.

MATERIAL: 17-4PH stainless steel per AMS5643.

HEAT TREAT: To condition H1025 per MIL-II-6875.

FINISH: HSTM373-() = Silver plate per Spec. AMS2410 (.0050-.0125 thick), dye color blue, and cetyl alcohol lube per Hi-Shear Spec. 305.
HSTM373TB-() = Hi-Kote 2 solid film lube per Hi-Shear Spec. 292 and cetyl alcohol lube per Hi-Shear Spec. 305.
HSTM373V-() = Solid film lubricant per "Lubeco" 123, Type 1

SPECIFICATION: Hi-Lite Product Specification M381.

CODE: Dash number indicates nominal thread size in 1 mm.
See "Finish" note for explanation of code letters.

EXAMPLE: HSTM373-08 = M8 x 1.0 Hi-Lite ST collar.

U.S. Patents 4,326,825 and 4,485,510.
Other U.S. and foreign patents pending.
"Hi-Lite" is a registered trademark,
and "Hi-Lite ST" is a trademark of
Hi-Shear Corporation.

	DATE	BY	TITLE HI-LITE[®] STTM COLLAR (METRIC SERIES) 17-4PH STAINLESS STEEL 1 mm GRIP VARIATION — TENSION APPLICATION FOR USE ON 1 mm OVERSIZE HI-LITE ST PINS	DRAWING NUMBER HSTM373
DRAWN	12-23-83	D. P. S.		
APPROVED	1-3-84	EEB		
③ REVISION	3-13-86	D. P. S.		