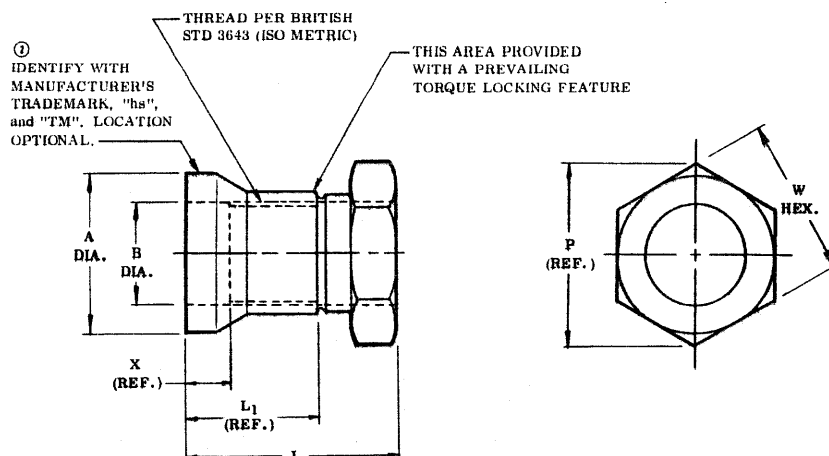


[illegible]

NOTES: 1. Go thread gage penetration shall be $3/4$ of one revolution minimum after thread lock.

2. Dimensions apply after finish.

MATERIAL: 7075 aluminum alloy per QQ-A-225/9.

HEAT TREAT: Age to T73 condition per MIL-H-6088.

FINISH: ASTM370-() Anodize, dye color black, and cetyl alcohol lube per Hi-Shear Spec. 305.

SPECIFICATION: Hi-Lite Product Specification M381.

CODE: Dash number indicates nominal thread size in 1 mm.

EXAMPLE: HSTM370-08 = M8 x 1.0 Hi-Lite ST collar.

U.S. Patents 4,326,925 and 4,485,510.
Other U.S. and foreign patents pending.
"Hi-Lite" is a registered trademark,
and "Hi-Lite ST" is a trademark of
Hi-Shear Corporation.

	DATE	BY	TITLE	DRAWING NUMBER
DRAWN	11-19-84	D. P. S.	HI-LITE[®] ST[™] COLLAR (METRIC SERIES)	HSTM370
APPROVED	11-19-84	<i>R. King</i>	7075-T73 ALUMINUM ALLOY 1 mm GRIP VARIATION — SHEAR APPLICATION FOR USE ON 1 mm OVERSIZE HI-LITE ST PINS	
② REVISION	3-13-86	D. P. S.		