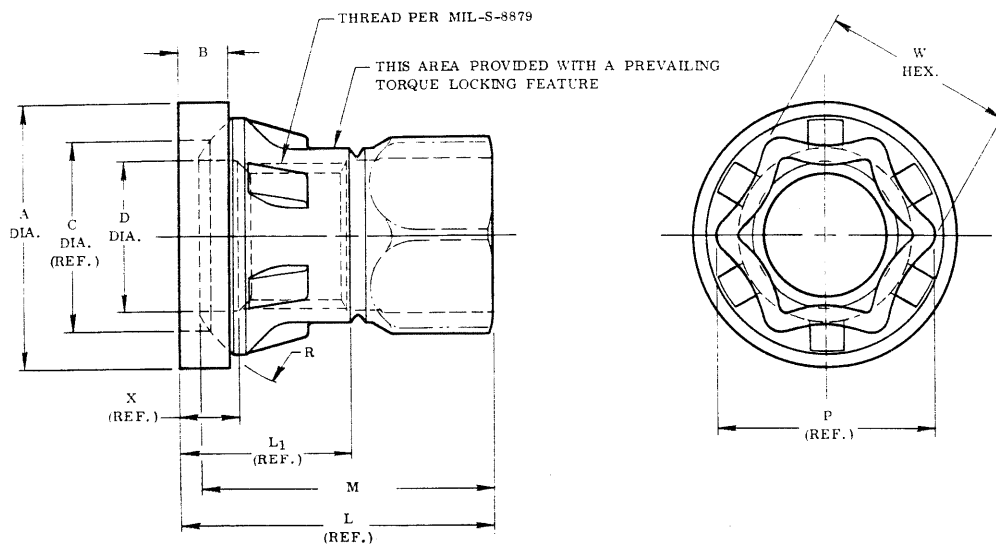


[illegible]

NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum.
2. Dimensions apply after finish.
3. For use on sloped surfaces up to 7° maximum on standard Hi-Lite ST pins.

MATERIAL: Collar - A-286 high temperature alloy per AMS5731, AMS5734, AMS5736, or AMS5737.
Washer - 17-4PH stainless steel per AMS5643.

FINISH: Collar — HSTM2000-()A = Solid film lubricant.
HSTM2000AU-()A = Solid film lubricant per "Electrofilm" XSF-104.

Washer - HSTM2000-()W = Solid film lubricant.
HSTM2000-()AUW = Solid film lubricant per "Electrofilm" XSF-104.

SPECIFICATION: Hi-Lite Product Specification M381.

CODE: Dash number indicates nominal thread size in 1 mm.
Code letter "A" following dash number indicates Six-Wing collar.
Code letter "W" following dash number indicates self-aligning washer.

EXAMPLE: HSTM2000-08AW = M8 x 1.0 Hi-Lite ST/Six-Wing collar and HSTM2000-08W swivel washer.
HSTM2000-08A = M8 x 1.0 Hi-Lite ST/Six-Wing collar.
HSTM2000-08W = 8 mm size swivel washer. U.S. Pat. 5,440,441

U.S. Patents 4,326,825; 3,295,572 and D-206,402.
Other U.S. and foreign patents pending.
"Hi-Lite", "Hi-Lite ST" and "Six-Wing" are
trademarks of Hi-Shear Corporation.

	DATE	BY	TITLE	DRAWING NUMBER
DRAWN	12-14-83	D. P. S.	HI-LITE ST TM /SIX-WING [®] COLLAR (Metric Series)	HSTM2000
APPROVED	12-19-83	<i>R. L. S.</i>	SELF-ALIGNING A-286 HIGH TEMPERATURE ALLOY 1 mm GRIP VARIATION — SHEAR APPLICATION	
REVISION				