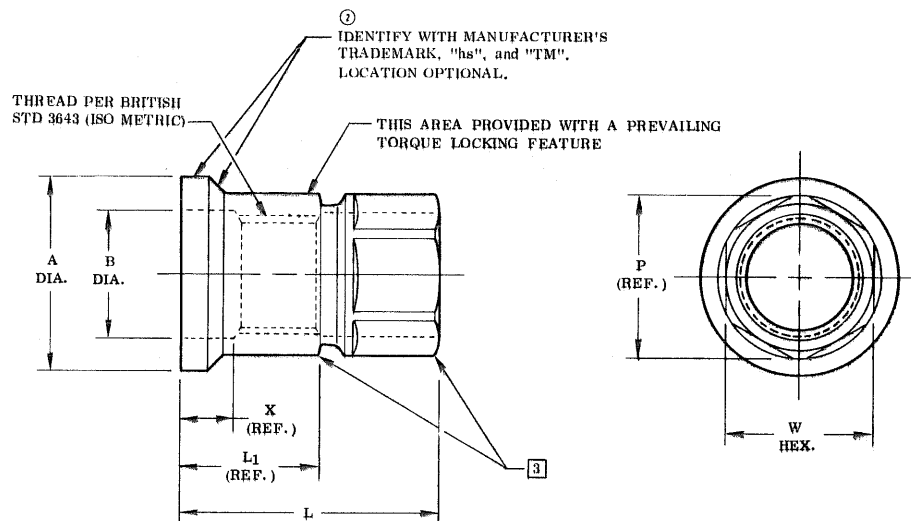


2600 SKYPARK DRIVE
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[illegible]

NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum after thread lock.
2. Dimensions apply after finish.
3. Burrs from cutoff process and cutting torque off groove allowed.

MATERIAL: 302 HQ (or 18-9LW) stainless steel per Spec. ASTM A493, Type XM-7, or 305 stainless steel per QQ-S-763 and AMS5686.

FINISH: HSTM1294-() ■ Solid film lube per Spec. MIL-L-8937.
HSTM1294PB-() ■ Cadmium plate per QQ-P-416, Type II, Class 2,
and cetyl alcohol lube per Hi-Shear Spec. 305.
HSTM1294TB-() ■ Collar only with Hi-Kote 2 solid film lube per Hi-Shear
Spec. 292, and cetyl alcohol lube per Hi-Shear Spec. 305.

SPECIFICATION: Hi-Lite Product Specification M381.

CODE: Dash number indicates nominal thread size in 1 mm.
See "Finish" note for explanation of code letters.

EXAMPLE: HSTM1294-08 = M8 x 1.0 Hi-Lite ST collar with solid film lube.

U.S. Patents 4,326,825 and 4,485,510. Other U.S. and foreign patents pending. "Hi-Lite" is a registered trademark, and "Hi-Lite ST" is a trademark of Hi-Shear Corporation.

	DATE	BY	TITLE HI-LITE® ST™ COLLAR (METRIC SERIES) STAINLESS STEEL 1 mm GRIP VARIATION — SHEAR APPLICATION FOR USE ON 1 mm OVERSIZE HI-LITE ST PINS	DRAWING NUMBER HSTM1294
DRAWN	11-19-84	D. P. S.		
APPROVED	11-19-84	<i>R. P. S.</i>		
② REVISION	3-13-86	D. P. S.		