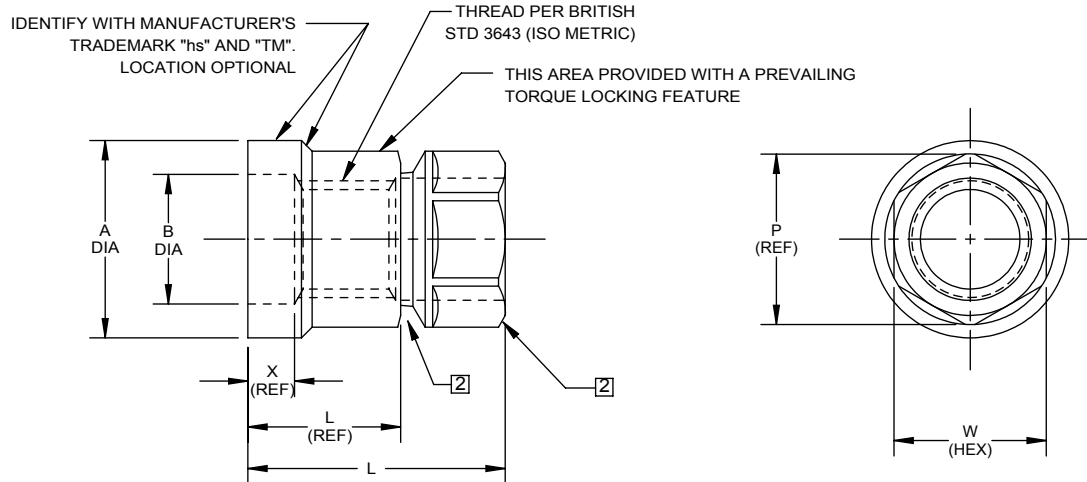




DASH NO. METRIC	PIN NOM DIA	THREAD	A DIA	B DIA	L	L1 (REF)	P (REF)	W HEX	X (REF)	TORQUE-OFF NEWTON-METERS	ULT TENSION STR NEWTONS MINIMUM
04	4	NOTE: USE HSTM1087-05 FOR 1mm OVERSIZE REPLACEMENT									
05	5	NOTE: USE HSTM1087-05 FOR 1mm OVERSIZE REPLACEMENT									
06	6	M6 x 1.0-4H5H	11.35 11.10	7.28 7.12	13.59 13.08	6.73	7.82	7.00 6.78	2.4	9.0-12.5	20700
08	8	M8 x 1.0-4H5H	14.25 14.00	9.32 9.12	16.39 15.88	8.26	10.72	9.50 9.28	2.5	20.3-26.0	36900

NOTES: ⑤ 1. Dimensions are in millimeter and apply after finish.
 ② Burrs from cutoff process and cutting torque-off groove allowed.

MATERIAL: Collar - S30430 stainless steel per ASTM A493, Type XM-7 or, 305 stainless steel per AMS-QQ-S-763 and AMS5686, or 302 stainless steel per AMS-QQ-S-763, or 303 Se stainless steel per ASTM A582 (AMS5640).

FINISH: Collar - HSTM1287-() = Solid film lube per AS5272, Type I.
 HSTM1287PB() = Cadmium plate per AMS-QQ-P-416, Type II, Class 2 and cetyl alcohol lube per Hi-Shear Spec. 305.
 HSTM1287TB() = HI-KOTE™ 2 solid film lube per Hi-Shear Spec. 292 and cetyl alcohol lube per Hi-Shear Spec. 305.
 ⑤ HSTM1287HK() = HI-KOTE™ 4 NC aluminum coating per Hi-Shear Spec. 397.

SPECIFICATION: HI-LITE™ Product Specification M381.

CODE: Dash number indicates nominal thread size in 1mm.
 See finish note for explanation of code letters.

EXAMPLES: HSTM1287-08 = M8 x 11.0 HI-LITE™ collar with solid film lube.

"HI-LITE" AND "HST" ARE INTERNATIONAL
 REGISTERED TRADEMARKS OF HI-SHEAR CORPORATION

DATE	BY	TITLE HI-LITE™ COLLAR (METRIC SERIES) STAINLESS STEEL 1mm GRIP VARIATION, TENSION APPLICATION FOR USE ON 1mm OVERSIZE HI-LITE™ PINS		DRAWING NO.
DRAWN	1982-10-11			HSTM1287
APPROVED	1982-10-12			
⑤ REVISION	2017-08-24			
	KEVIN TRAN			1 of 1