

2600 SKYPARK DRIVE, TORRANCE, CALIFORNIA 90509 U.S.A.

AR INDUSTRIAL CO., INC. (Licensee - U.S. & Canada) U.S. Federal Code No. 06726
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 (Pins & Steel Collars)

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 21. CHAMOND GRAMAT, S.A. France (Licensee - EEC Countries)
 SIMMOND, S.A. France (Licensee - EEC Countries)
 (Collars)

TOKYO SCREW COMPANY, Japan (Licensee - Japan)

923010



NOTES:

1. Go thread gage penetration shall be 3/4 of one revolution minimum.
2. Dimensions apply after finish.
3. Minimum length of flat on "W" dimension.
Burrs from cutting torque-off groove allowed beyond "H".
4. Surface roughness 125√ per ANSI B46.1.

⑦ FINISH: HLN24G-5 = Silver plated .0003 minimum thickness per AMS2410, and cetyl alcohol lube per HI-Shear Spec. 305.
HLN24GJ-5 = Silver plated threads and counterbore .0002 minimum thickness, and washer face .0003 minimum thickness per AMS2410.

⑦ **EXAMPLE:** HLN24GJ-5 = 8-32 HI-Lok Nut with 12-point feature.

Hi-Lok and *HL* are internationally registered trademarks of Hi-Shear Corporation

	DATE	BY	TITLE HI-LOK® NUT 12-POINT, WASPALOY 1/16" GRIP VARIATION SHEAR TEMPERATURE APPLICATION FOR USE ON STANDARD OR 1/64" OVERSIZE HI-LOK PINS	DRAWING NUMBER HLN24
DRAWN	6-15-73	VAN		
APPROVED	7-2-73	D. KWAN		
⑦ REVISION	1-25-93	T.Cralne		