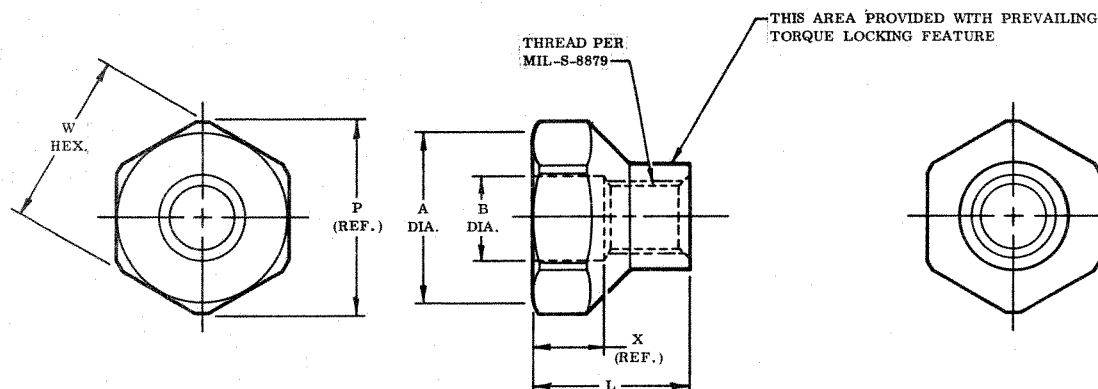


[illegible]

NOTES: 1. Go gage penetration shall be 3/4 of one revolution minimum.
* 2. Will also accommodate 1/64" oversize pin.

MATERIAL: A-286 high temperature alloy per AMS5737 or AMS5731.

FINISH: HLN1-() = Passivate per Hi-Shear Spec. 258 and cetyl alcohol per Hi-Shear Spec. 305.
HLN1DU-() = Passivate per Hi-Shear Spec. 258 and solid film lube per MIL-L-8937.
HLN1G-() = Silver plate per AMS2410 and cetyl alcohol per Hi-Shear Spec. 305.

CODE: Dash number indicates nominal thread size in 1/32nds.

EXAMPLE: HLN1-4 = 6-40 Hi-Lok Nut, passivated and cetyl alcohol.

U.S. patents 2,882,773; 2,927,491; 2,940,495; 3,027,789; 3,138,987; design patent 191,883; other U.S. and Foreign patents granted and pending; property of Hi-Shear Corporation. "Hi-Lok" and "HL" are Registered Trademarks of Hi-Shear Corporation.

	DATE	BY	TITLE	DRAWING NUMBER
DRAWN	1-21-70	J. A. J.	hi-Lok [®] NUT	
CHECKED	1-23-70	E. J. J.	A-286 HIGH TEMPERATURE ALLOY HONEYCOMB APPLICATION	HLN1
8 REVISION	10-2-75	D. P. S.		