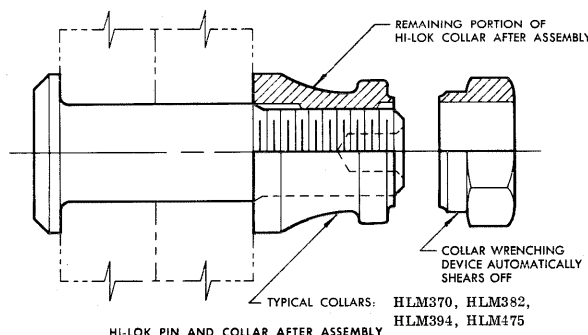




FIRST DASH NO.	HEAD MARKING	NOM. DIA.	A DIA.	B REF.	D DIA.		TD DIA.	G REF.	H	R RAD.	S CHAMFER REF.	THREAD (MODIFIED)	SOCKET		DOUBLE SHEAR NEWTONS MINIMUM	TENSION NEWTONS MINIMUM
					HLM906 OR HLM906FM	HLM906AP OR ① HLM906HA							W * HEX.	T DEPTH		
-04	HLM910M5	5					NOTE: Use HLM910-05				(See HLM910 Sales Drawing for Collar Selection)					
-05	HLM910M6	6					NOTE: Use HLM910-06				(See HLM910 Sales Drawing for Collar Selection)					
-06	HLM906M6	7	10.70 10.20	11.7	6.990 6.978	6.990 6.965	5.88 5.81	0.9	1.75 1.50	0.65 0.40	0.8 x 37°	M6 x 1.0-4h	2.46 2.40	2.80 2.25	56900	20500
-08	HLM906M8 x 1	9	13.35 12.75	14.0	8.987 8.972	8.987 8.962	7.88 7.80	1.0	2.20 1.95	0.75 0.50	1.2 x 37°	M8 x 1.0-4h	3.29 3.22	3.35 2.80	94100	35800
-10	HLM906M10 x 1	11	16.70 15.90	16.2	10.987 10.972	10.987 10.962	9.88 9.80	1.3	2.65 2.40	0.75 0.50	1.2 x 37°	M10 x 1.0-4h	4.11 4.02	4.35 3.80	140600	55400
-12	HLM906M12 x 1.25	13	19.30 18.50	19.4	12.984 12.966	12.984 12.959	11.87 11.76	1.5	2.95 2.70	0.75 0.50	1.2 x 37°	M12 x 1.25-4h	4.90 4.81	5.10 4.55	196400	73400

DRAWN DATE D. P. S. 5-20-77		 PIN (METRIC SERIES) PROTRUDING SHEAR HEAD 6A1-6V-2Sn TITANIUM 1 mm GRIP VARIATION - 1 mm OVERSIZE	
APPROVED DATE <i>R. E. J.</i> 5-20-77		REVISION DATE ① D. P. S. 11-4-77	
		DRAWING NUMBER HLM906	