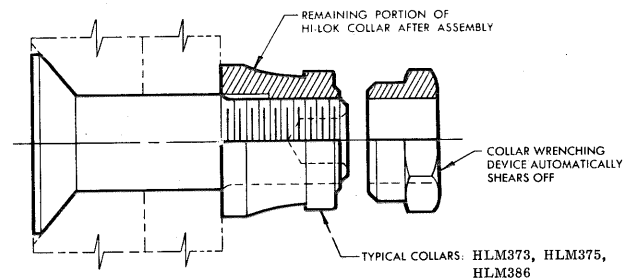


2600 SKYPARK DRIVE, TORRANCE, CALIFORNIA 90509

2-DIGIT INC., U.S.A. Division of 2-Digit Industries Inc., U.S.A. AIRCRAFT FASTENERS (Forged Parts) LTD., U.S.A. Division of 2-Digit Industries Inc., U.S.A. TOE-SHIN, Divisor of VSC Corp., U.S.A. SPC TECHNOLOGIES, U.S.A. LITTON FASTENING SYSTEMS, U.S.A. Division of Litton Systems Inc., U.S.A.	U.S. Federal Code L.D. No. 73157 (Licensee) (Licensee) (Licensee) (Licensee) (Licensee) (Licensee) (Licensee)	ST. CHAUNCEY GRAMAT, S.A. France M. MENKE, Germany Rüdiger Kollmann GmbH & Co. SIMMONDS, S.A. France TOKYO SCREW COMPANY, Japan WEST COAST AEROSPACE INC., U.S.A. U.S. Federal Code L.D. No. 60916	(Licensee—EEC Countries) (Licensee—EEC Countries) (Licensee—EEC Countries—Collars) (Licensee—Japan) (Licensee—Overseas Pins & Steel Collars)
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HI-LOK PIN AND COLLAR AFTER ASSEMBLY

**SEE COLLAR STANDARDS
FOR COLLAR STRENGTHS.
LOWER STRENGTH (PIN
OR COLLAR) DETERMINES
SYSTEM STRENGTH.**

CODE: First dash number indicates nominal diameter in 1 mm which HLM621 oversize pin replaces.
Second dash number indicates maximum grip in 1 mm.
See "Finish" note for explanation of code letters.

HOW TO ORDER
EXAMPLES:

Pin Part Number Only

HLM621-06-8

— 8 mm Maximum Grip Length

— Replaces 6 mm Nominal Diameter Pin

— Pin Part Number

Pin and Collar Assembly Part Number Combination

HLM621386-06-8

— Size and Grip Length, See Above Example

— Collar Part Number

— Pin Part Number

* Inch standard hex.

* * The Double Shear values shown are based on cross sectional area for nominal diameter pin.

U.S. patents 3,390,906; and foreign patents. "Hi-Lok" and "HL" are Registered Trademarks of Hi-Shear Corporation.	
DRAWN	DATE
D. P. S.	6-10-83
APPROVED	DATE
<i>R. Lopez</i>	6-14-83
REVISION	DATE
hi-lok[®] PIN (METRIC SERIES) 100° FLUSH TENSION HEAD ALLOY STEEL 1 mm GRIP VARIATION - 1 mm OVERSIZE	
DRAWING NUMBER HLM 621	

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HLM621