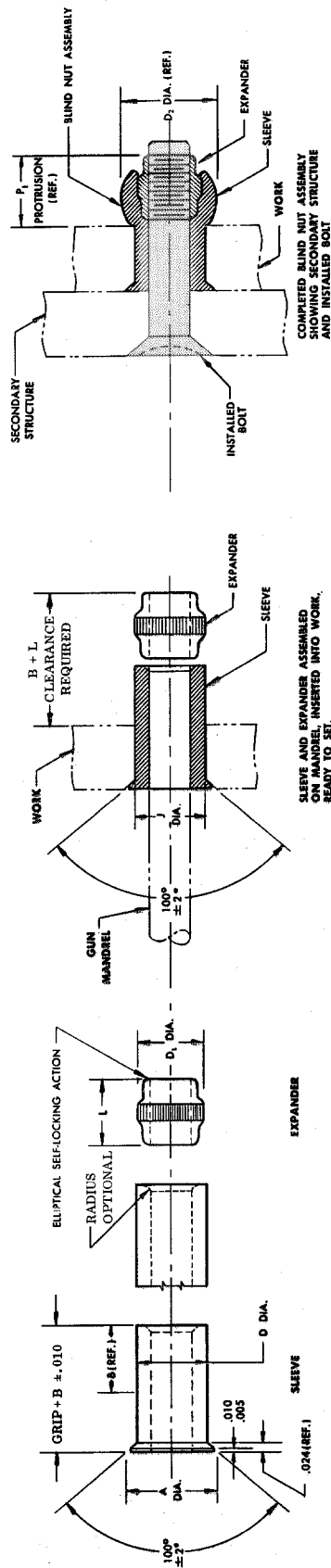


[illegible]

BN330 SLEEVE

NOTE: 1. Concentricity: Hole to "D" diameter within .005 TIR.
"D" diameter to head within .005 TIR.

① MATERIAL: Type 305 stainless steel per QQ-S-763.

HEAT TREAT: Anneal.

FINISH: Sandblast.

CODE: First dash number indicates size of bolt to be used.
Second dash number indicates grip length (thickness of work) in 16ths.

EXAMPLE: BN330-832-3 = Sleeve for 8-32 bolt, 3/16 grip length.

BB418 EXPANDER

NOTE: 1. Threads per MIL-S-8879.

MATERIAL: Berylo 33-25 per Spec. QQ-C-530.

HEAT TREAT: 155,000 - 175,000 psi tensile.

FINISH: Cetyl alcohol.

CODE: Dash number indicates Expander used in assembly.

EXAMPLE: BB418-8 = Expander for 8-32 bolt.

BN543 BLIND NUT ASSEMBLY

CODE: First dash number indicates size of bolt to be used.
Second dash number indicates grip length (thickness of work) in 16ths.

EXAMPLE: BN543-832-3

3/16 Grip Length
For 8-32 Bolt

—FOR 8-32 BOLT
-Blind Nut Assembly which includes:
BN330 Sleeve and BB418 Expander

"Blind Nut" is a trademark of Hi-Shear Corporation.

BLIND NUTTM ASSEMBLY

100° COUNTERSUNK SHALLOW HEAD

DRAWN	DATE	APPROVED	DATE	REVISION	DATE	DRAWING NUMBER
<i>W. J. ...</i>	2-11-69	<i>[Signature]</i>	10-23-69	①	D. P. S. 8-20-91	BN543

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