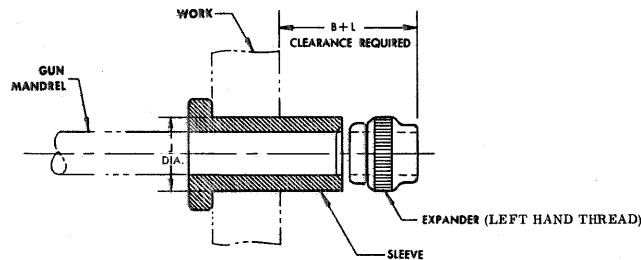
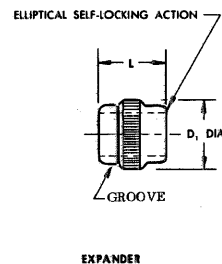
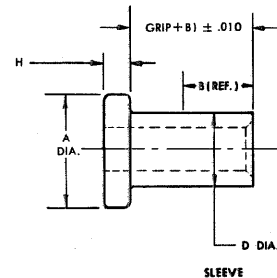
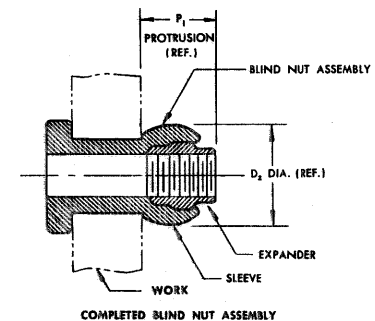




2600 SKYPARK DRIVE
TORRANCE, CALIFORNIA 90509
AREA CODE 213 • 775-3181 • 326-8110



SLEEVE AND EXPANDER ASSEMBLED
ON MANDREL, INSERTED INTO WORK,
READY TO SET.



BLIND NUT ASSEMBLY		BN326 SLEEVE							BB405LH EXPANDER				HOLE PREPARATION		PROTRUSION AFTER INSTALLATION	
FIRST DASH NUMBER		FIRST DASH NUMBER	A	3 GRIP RANGE 0-1/8	3 GRIP RANGE 1/8-1/4	3 GRIP RANGE 1/4-1/2		D	H	PART NUMBER	D _L	L	THREAD	J HOLE DIA.	P ₁	D ₂
-1032		-1032	.505 .475	.380	.420	.460		.312 .309	.110 .100	BB405LH -1032	.309	.307	10-32 UNF-3B LEFT HAND	.319 .313	.350	.410

GENERAL NOTES

BN326 SLEEVE

- Concentricity: Hole to "D" diameter within .005 TIR; head to "D" diameter within .010 TIR.
- CODE: First dash number indicates size of bolt to be used. Second dash number indicates grip length (thickness of work) in 16ths.
- EXAMPLE: BN326-1032-12 = Sleeve for 10-32 bolt, 3/4 grip length.

BB405LH EXPANDER

- Threads per MIL-S-7742.
 - Letters "LH", groove, and black color indicate left hand thread.
- CODE: Dash number indicates Expander used in assembly.
- ① EXAMPLE: BB405LH-1032 = Expander for 10-32 bolt, cadmium plate, Type I.

BN519LH BLIND NUT ASSEMBLY

CODE: First dash number indicates size of bolt to be used. Second dash number indicates grip length (thickness of work) in 16ths. Letters "LH" after basic assembly indicate left hand thread.

EXAMPLE: BN519LH-1032-12

- 3/4 Grip Length
- For 10-32 Bolt (Left Hand Thread)
- Blind Nut Assembly which includes:
- BN326 Sleeve and BB405LH Expander

U.S. Patent 2,959,999. Foreign patents issued and pending.
*Trademark

MATERIAL

Type 305 stainless steel per QQ-S-763.

HEAT TREAT

Type 431 stainless steel per Spec. QQ-S-763.

FINISH

Sandblast.

Cadmium plate per QQ-P-416, Type I, Class 3. Color: Black.

TITLE
BLIND NUT* ASSEMBLY (LEFT HAND THREAD)
PROTRUDING HEAD STYLE

DRAWN	DATE	APPROVED	DATE	REVISION	DATE	DRAWING NUMBER
<i>[Signature]</i>	2-14-67	<i>[Signature]</i>	2-14-67	②	RKH 1-22-68	BN519LH