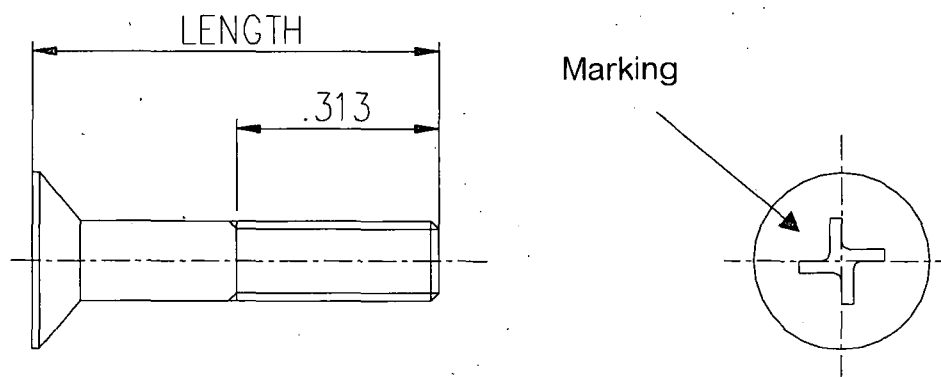




Tour Gamma A
193, rue de Bercy
75582 PARIS CEDEX 12
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SCREW
100° REDUCED HEAD
Ti6Al4V TITANIUM ALLOY

BA3640



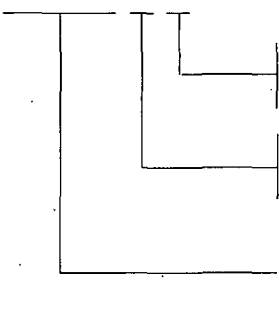
This standard is identical to NAS1993 Issue 6 except :

- thread length T as indicated on the drawing above and nominal length as indicated on the table below.
- Material shall be Ti6Al4V titanium alloy per AMS4967 or AMS4928 heat treated to 1100 MPa min. tensile strength.
- Finish shall be sulphuric acid anodizing per ISO 8080 and cetyl alcohol per EN6117.
- marking shall be BA3640 and manufacturer's symbol.
- technical specification shall be NAS4004

Example of part designation :

REÇU 27 JAN. 2005

BA3640-3-10



Grip dash number in 1/16 increments.

Diameter dash number in 1/16.

Basic part number.

Dash No.	GRIP ± .010	NOMINAL LENGTH
4	.250	.563
5	.312	.625
6	.375	.688
7	.438	.751
8	.500	.813
9	.562	.875
10	.625	.938

DIFFUSION CONTROLEE
~~A-AI-E-G-H-I-L-M-P-R-S-T-V~~

27 JAN. 2005

Centre d'études	Drawn by	Signature	Date	Approved by	Signature	Date	Revision
PAGE 1/3	A.BERTON	<i>A. Berton</i>	26/01/05	C.FAUCHET	<i>C. Fauchet</i>	26/01/05	-



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BA3640

Revision	Date	Name	Modification(s)	Justification(s)
-	26/01/2005	A. BERTON	New document	-

Centre d'études

Revision