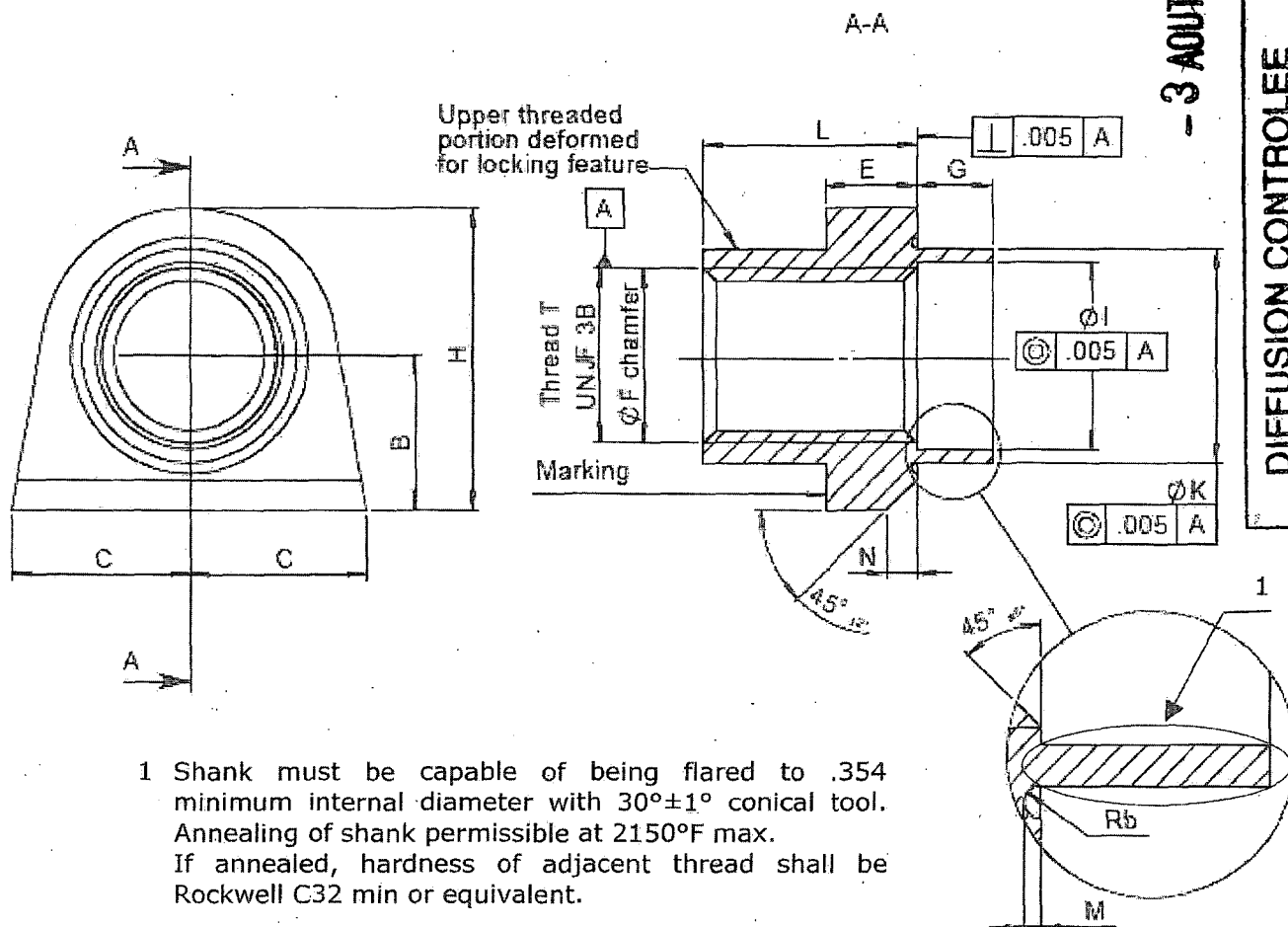


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SHANK NUT SELF-LOCKING

BA1460

- 3 AOUT 2006



DIFFUSION CONTROLEE
 A-A-C-E-G-H-I-L-M-P-S-T-V

- 1 Shank must be capable of being flared to .354 minimum internal diameter with $30^{\circ} \pm 1^{\circ}$ conical tool. Annealing of shank permissible at 2150°F max. If annealed, hardness of adjacent thread shall be Rockwell C32 min or equivalent.

Notes:

- Dimensions are in inches
- Dimensions are after plating
- Break sharp edges .003 - .015

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Table 1: Dimensions

Ø Code	Thread T UNJF 3B	B	C	E	Ø F	G	H	Ø I	Ø K	L	M	N	Rb
4	.250-28	.224 .218	.2605 .2455	.140 .120	.280 .250	.111 .105	.440 .424	.270 .265	.308 .304	.312 .297	.01 0	.111 .105	.01 .005

Technical Center	Drawn by	Signature	Date	Approved by	Signature	Date	Issue
PAGE 1/2	Y. DOUARD		02/08/06	F. VERDIER		02/08/06	A



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Materials : Nickel base alloy (Waspaloy) per AMS5708

Finish : Silver plate as per AMS2411, .0003-.0006 thickness.

Plating required on threads only, thread chamfers optional and may be incomplete.

Internal thread : in accordance with AS8879. Pitch diameter may be modified .0012 Max before plating.

Marking : Manufacturer's symbol.

Technical specification : AS7253

Part number designation :

BA1460-4

Basic part number

Ø.code in 1/16 inch

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Revision	Date	Name	Modification(s)	Justification(s)
-	26/06/2006	Y.DOUCARD	New document	-
A	02/08/2006	Y.DOUCARD	Editorial Changes Reference to International specifications	-

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