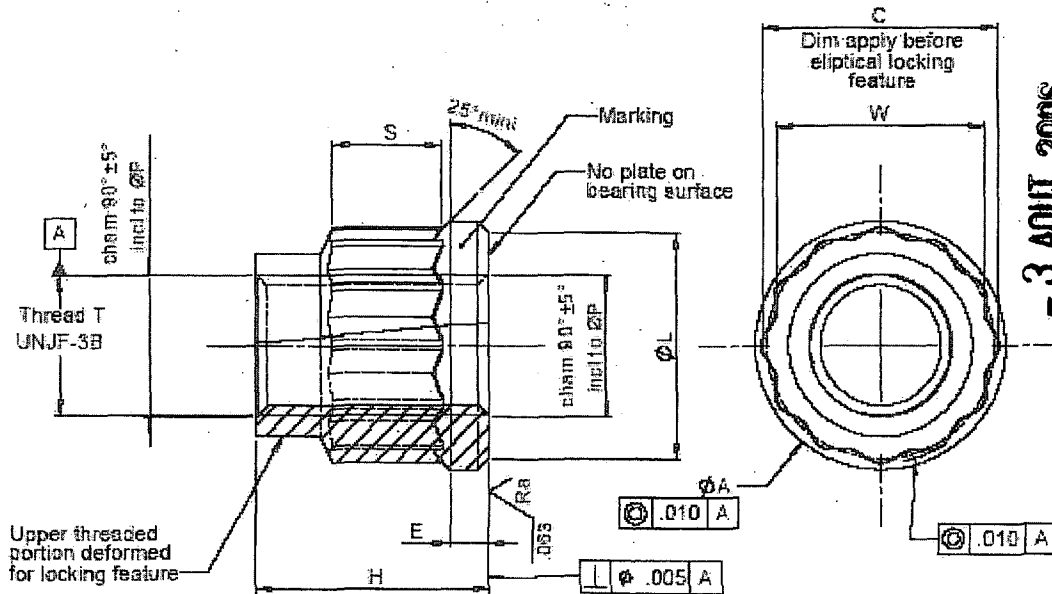


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NUT DOUBLE HEX SELF-LOCKING

BA1440



Notes:

- Unless otherwise specified all diameters are .010 concentric with ØA
- Break sharp edges : .003/.015
- Surface texture Ra .125 unless otherwise specified
- Dimensions are in inches
- Dimensions are after plating

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TABLE 1 – DIMENSIONS

Ø code	Internal thread T UNJF-3B	ØA Max	C min	E	H Max	Ø L min	ØP	S min	W
3	.190-32	.380	.348	.070 .050	.360	.342	.22 .19	.080	.313 .305
4	.250-28	.443	.419	.080 .060	.416	.405	.28 .25	.100	.376 .367
5	.312-24	.536	.491	.080 .060	.478	.498	.34 .31	.125	.439 .430
6	.375-24	.598	.561	.090 .070	.510	.570	.41 .38	.155	.502 .492
7	.437-20	.692	.631	.110 .090	.531	.632	.47 .44	.170	.564 .553
8	.500-20	.791	.703	.127 .107	.613	.578	.53 .50	.295	.627 .616

Technical Center	Drawn by	Signature	Date	Approved by	Signature	Date	Issue
PAGE 1/3	Y. DOUARD		02/08/06	F. VERDIER		02/08/06	-



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Materials : Nickel base alloy (Waspaloy) per AMS5708

Finish: Silver plate as per AMS2411, .0003-.0006 thickness.

Plating required on threads only, thread chamfers optional and may be incomplete.

Internal thread: in accordance with AS8879. Pitch diameter may be modified .0012 Max before plating

Marking : Per EN 2424 class B : Part identification "BA1440" with diameter code and Manufacturer's symbol.

Technical specification : AS7253

Part number designation :

BA1440-4

Basic part number

Ø code in 1/16 inches

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PAGE 2/3



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Issue	Date	Name	Modification(s)	Justification(s)
-	02/08/2006	Y.DOUCARD	New document	-

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PAGE 3/3